# VILTIS 25L GPFD 36DX84 General Purpose Freeze Dryer



(GPFD 36DX66 Shown)

### **Key Features**

- Compact, freestanding, mobile design.
- Clear acrylic product and condenser chamber doors.
- Optional programmable heat allows for chamber temperature control to 60 °C.
- Intellitronics<sup>™</sup> controller with manual and automatic drying capabilities.
- Smooth-wall condenser.
- Stainless steel trays.

#### **Electrical Requirements**

	ES	XL	EL
Voltage	208 - 240 VAC	208 - 240 VAC	208 - 240 VAC
Hertz <sup>*</sup>	50 Hz, 60 Hz	50 Hz, 60 Hz	50 Hz, 60 Hz
Phase	1Φ	1 Φ	1 Φ
Breaker Amperage*	30 A	30 A	40 A
Plug Type (60 Hz Systems)	NEMA L6-30-P	NEMA L6-30-P	NEMA 6-50-P
Recommended Receptacle (60 Hz Systems)	NEMA L6-30-R	NEMA L6-30-R	NEMA 6-50-R

## **Performance Specifications**

	ES	XL	EL
Chamber Temperature Control Range (Without Heat)	-29 to 0 °C	-29 to 0 °C	-29 to 0 °C
Chamber Temperature Control Range (With Heat)	-29 to 60 °C	-29 to 60 °C	-29 to 60 °C
Lowest Condenser Temperature (50 Hz / 60 Hz)	-50 °C / -53 °C	-67 °C / -70 °C	-82 °C / -85 °C
Maximum Condenser Capacity	25 L	25 L	25 L
Condenser Surface Area	506 in <sup>2</sup> (3264 cm <sup>2</sup> )	506 in <sup>2</sup> (3264 cm <sup>2</sup> )	506 in <sup>2</sup> (3264 cm <sup>2</sup> )
Maximum Ice Condensing Capacity in 24 hours $\left( L \right)^{\dagger}$	12 L	12 L	12 L
Maximum Deposition Rate <sup>†</sup>	0.50 L/hour	0.50 L/hour	0.50 L/hour
Number of Compressors	2	2	3
System Refrigerant (Product Chamber)	R-404A	R-404A	R-404A
System Refrigerant (Condenser)	MO 89	R245fa / R508B	R508B, R407C
Vacuum Time to 100 Millitorr	≤ 30 minutes	≤ 30 minutes	≤ 30 minutes
Vacuum Rate of Rise	≤ 30 mT/hour	≤ 30 mT/hour	≤ 30 mT/hour
Lowest System Vacuum	≤ 30 mT	≤ 15 mT	≤ 15 mT

**Note:** Performance specifications are based on SP Scientific test data from units operating at an ambient room temperature of approximately 20 °C. SP Scientific recommends an operating range of 15-25 °C (59-77 °F).

#### **Utility Requirements**

	ES	XL	EL
Ambient Room Femperature	20 °C	20 °C	20 °C
Approx. Peak Heat Generated Without Heat)	8,900 BTU/h	8,900 BTU/h	11,500 BTU/h
Approx. Peak Heat Generated With Heat)	10,200 BTU/h	10,200 BTU/h	12,800 BTU/h



## VirTis 25L GPFD 36DX84 General Purpose Freeze Dryer

## **Front View Front View** Side View (With Programmable Heat) (Without Programmable Heat) 92 in (234 cm) 44 in (112 cm) 44 in (112 cm) Expansion Tank Assembly HL H L (Programmable Center Coil<sup>‡</sup> Heat Only) 74.5 i (189.2 d 74.5 in (189.2 cr T

### **Dimensional Data**

	Standard Configuration
Width	44 in (112 cm)
Depth	92 in (234 cm)
Height	74.5 in (189.2 cm)
Approximate Weight	2200 lbs (1000 kg)
Minimum Clearance on All Sides	10 in (25.4 cm)

### **Additional Information**

Product Chamber Construction	Treated Mild Steel (Stainless Steel Optional)
Condenser Chamber Construction	316L Stainless Steel
Vacuum Pump	Two-Stage Rotary Vane
Defrost Type	Hot Gas
Refrigerant Type	CFC-Free
Vapor Port	Four (4) Inches

#### **Tray Configuration (Without Programmable Heat)**

Tray Levels	Area	Spacing**	Number of Trays
6	78.9 ft <sup>2</sup> (7.38 m <sup>2</sup> )	4.68 in (117 mm)	12
7	92.9 ft <sup>2</sup> (8.68 m <sup>2</sup> )	3.86 in (98 mm)	14
8	99.3 ft <sup>2</sup> (9.28 m <sup>2</sup> )	3.81 in (96 mm)	16

#### Tray Configuration (With Programmable Heat)

Tray Levels	Area	Spacing**	Number of Trays
6	78.9 ft <sup>2</sup> (7.38 m <sup>2</sup> )	4.68 in (117 mm)	24
7	92.9 ft <sup>2</sup> (8.68 m <sup>2</sup> )	3.86 in (98 mm)	28
8	99.3 ft <sup>2</sup> (9.28 m <sup>2</sup> )	3.81 in (96 mm)	32

\* VirTis units are highly customizable and SP Scientific can configure any unit to conform to the service requirements of a wide range of international voltage and phase configurations. Contact SP Scientific for more information.

<sup>†</sup> The specified Maximum Ice Condensing Capacity in 24 Hours and Maximum Deposition Rate are based on the process of freeze-drying water as aggressively as possible. The freeze dryer's ability to collect ice at an hourly rate or over a specified period is application dependent.

<sup>‡</sup> The center coil is provided in the chamber of those units equipped with the programmable heat option. This coil is used to provide uniform heating and cooling of the product chamber and trays. The chamber temperature of units without the heat option is cooled and controlled by refrigeration coils wrapped around the chamber exterior.

" Limited tray spacing available on the top tray.

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